



Synopsis

The current business model for automotive manufacturers produces far too much waste. Our group has looked into creating a system that produces less waste through a system known as a circular economy. This system does not allow for any waste, and is accomplished by repurposing or recycling the materials used in a product.



Results/Outcomes

Disassembly line

- Vehicles will be made for their disassembly.
- Taking apart a car is similar to making a car.
- Vehicles would have a used materials passport. ASR
- No proper ASR sorting technology currently.
- The US should restrict hardly recycled car materials.
- Not profitable part should go to shredder. Policy
- The EU has a goal of 95% recyclability by 2015.
- China is looking to increase car recycling rate to 95% by 2017.
- The US currently restricts hazardous ASR materials
- US legislation restriction PCB in ASR is less than 50 ppm ^{2, 6}

Circular E-CARnomy

John Bieber (CS)

Ben Pasculano (AE)



Kyle Hanlon (CHE)



What is the Issue?

• 12,000,000+ vehicles scrapped/year in the US, rendering them end of life vehicles (ELVs) • Due to age, abandonment, or accident • Currently 75-80% vehicle weight is recovered Remaining 20-25 weight-percent of vehicle waste increases with car production • Equates to 5,400,000 tons of landfilled material/year in the US • This material is auto shredder residue (ASR) and is landfilled due to cost effectiveness 4, 5









We would like to thank our Professor Diran Apelian and our Peer Learning Assistant Norbert Hugger for guiding our project and assisting our research.

Jack Palmstrom (ME)

Zijian Xiong (ME)

Acknowledgments

1. Hanlon, Kyle "Pictures of Linder's the Intelligent Automotive INC." 2015. jpg. Berlin Heidelberg, 2011. Print. 3. Kish, J.N. "Google Fusion Tables." Google Fusion Tables. N.p., n.d. Web. 07 Dec. 2015. recycling systems. J Materl Cycles Waste Manag 16(1):1–20 5. Staudinger, J., Keoleian, G. A. (2001). Management of End-of-Life Vehicles (ELVs) in the US, University of Michigan, available online: css.snre.umich.edu/css doc/CSS01-01.pdf 6. "China Announced Its Auto Recycling Goals." E20 Environment News. China Industrial Economy Info Website. Web. < http://wx.h2ochina.com/news/164905.html> 7. "International Programs." Total Midyear Population for the World. U.S Census Bureau, 09 July 2015. 8. "Population, Total." Population, Total. The World Bank Group, n.d. Web. 06 Dec. 2015



2. Hesselbach, Jürgen, and Christoph Herrmann. Glocalized Solutions for Sustainability in Manufacturing Proceedings of the 18th CIRP International Conference on Life Cycle Engineering, Technische Universität Braunschweig, Braunschweig, Germany, May 2nd - 4th, 2011. Berlin, Heidelberg: Springer

4. Sakai S, Yoshida H, Hiratsuka J, Vandecasteele C, Kohlmeyer R, Rotter V et al (2013) An international comparative study of end-of-life vehicle (ELV)

9. "Table 1-11: Number of U.S. Aircraft, Vehicles, Vessels, and Other Conveyances | Bureau of Transportation Statistics." Table 1-11: Number of U.S. Aircraft, Vehicles, Vessels, and Other Conveyances | Bureau of Transportation Statistics. US Department of Transportation, n.d. Web. 06 Dec. 2015