# Abstract

POLYTECHNIC BORNEL

The purpose of our research was to design a policy to minimize aluminum waste in the aerospace industry. The focus was on airplane graveyards and what aluminum components are wasted. Overall, airplane engines are recycled in a <u>closed loop</u>, yet most aluminum components are wasted.

### The average Avg. % weight of weight of a aluminum components Boeing 747 is about 200 tons 16.7% For a typical 20.0% Boeing 747 (made of 80%) 25.6% Al), about 128 25.6% tons of aluminum (or about \$332,800 Systems Wings worth) are Tail Fuselage wasted. Engine Landing Gear

## Impact

- Increased <u>closed-loop</u> recycling of aluminum between aircraft manufacturers and aluminum recyclers.
- Prevention/ limiting of landfilled Aluminum.
- Recovery of aluminum from airplane graveyards to sell to recyclers

# Green Alloys in Aerospace: Recycling Airplane Graveyards

Reused in

ircraft (Closed

Secondary

Material **Dowr** 

Cycling

Secondary

Material

Recycling

Prevent/

Limit

Not

Ideal



• U.S. recycling policies focus largely on municipal aluminum waste • A large contributor to industrial aluminum waste is airplane graveyards • The reason for this is the lack of regulation in the aerospace industry.

Software Engineering & Applications. 1 Sciences, vol. 10, no. 2, Jan. 2020, p. 522, doi:10.3390/app1002052 recycling/advancing-sustainable-materials-management

Uses subsidies, fees, and taxes to incentivize closed-loop Encourages alloy standardization Requires manufacturers to submit recycling plans

# **Problem Statement**



Rationale • Aluminum recycling possible, but not incentivized

• Create incentives through policy for recycling of airplanes • Policy is effective in promoting the

recycling of other products

Selected Products with High Recycling Rates, 2018



## Works Cited

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