

Extraction of Iron From Bauxite Residue

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Environmental Issues

Possibilities for Contamination **Liquid Form**

- Leakage into soil, waterways
- Flooding of nearby cities and towns
- Hazardous to store because of limited space and uncertainty of containment techniques
- Solid Form (powder)
- Powdered form can be dispersed through the wind
- Can dust the environment, thwarting or coopting plant life
- Inhalation by humans or animals can cause internal chemical burns

Increase sodium concentration

Changes in nutrients

Contamination

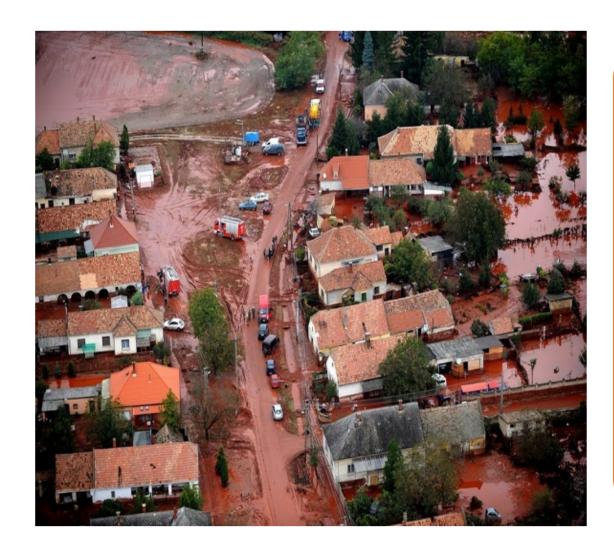
pH >12

Inhalation by humans and animals

A Tragic Example: Ajka, Hungary



A Red Mud reservoir wall broke and released 1 million cubic meters of **Red Mud**



Red Mud swept through the streets of Ajka, killing 10 and injuring 150

Experiment

The purpose of this experiment is to be a proof of the concept that two negative value products can be taken and made into something that can be sold. Fe, 0, is put in a furnace with PVC (E,H3CI)To produce magnetide, which can be sold to iron manufacturers.

Reactions

Combustion of PVC: $4C_1H_3CI + 30_2 \rightarrow 8C + 6H_2O + 4CI$

Reduction of Fe: $Fe_2O_3 + C \rightarrow Fe_3O_4 + CO$

Equilibrium for CO: $2CO \rightarrow CO$, + C

Separation

The magnetide is separated from the rest of the products of the reaction by magnetic separation. The total mass of magnetide is then found by ICP.



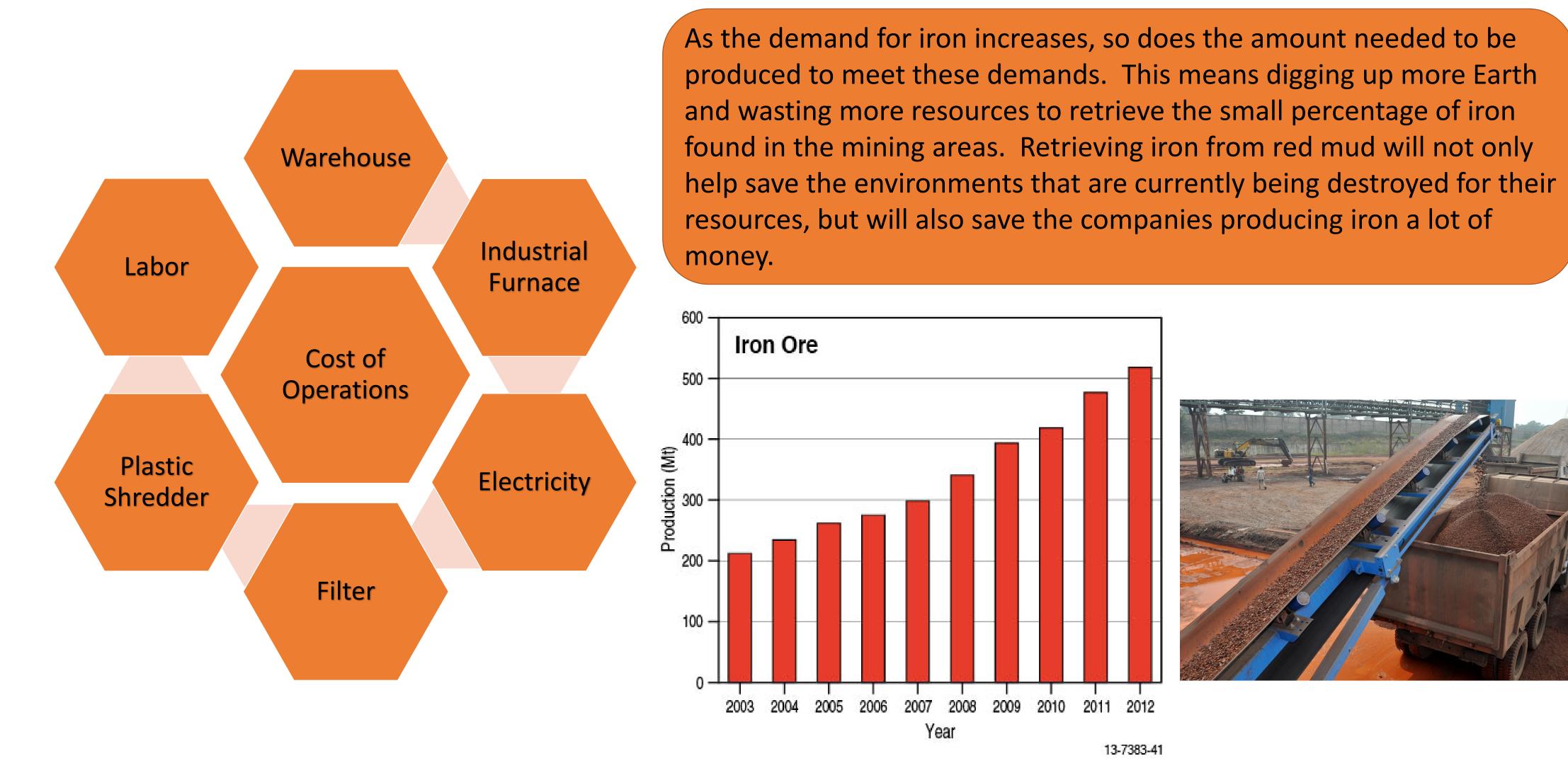


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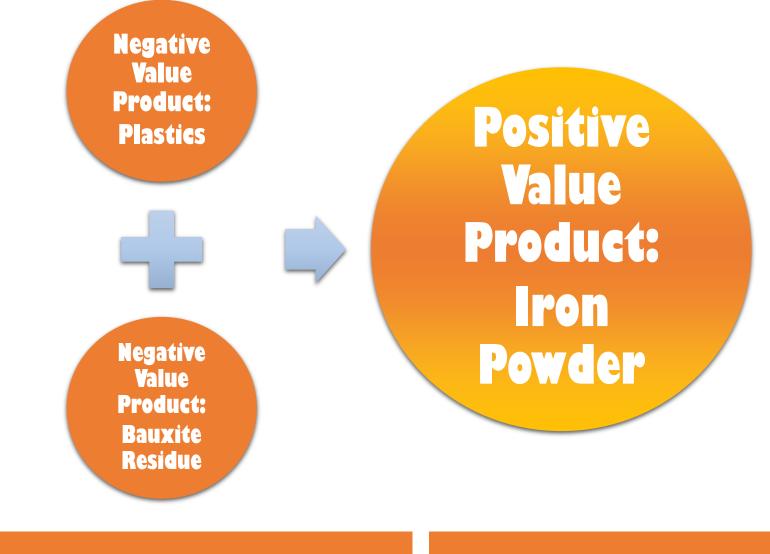
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Economic Aspects: How Can Producing Iron From Red Mud Be Economically Viable?



Social Impacts of Red Mud and Plastics



Impacts of Plastics

Release of Toxins Danger in wildlife **Pollution**

Impacts of Bauxite Residue

Release of toxins into soil

Leaks/Floods Drying/Eliminating Nutrients in Soil

Plastic waste and Red mud are two products that are of no use. Almost all of their impacts are negative. The main impacts affect our wildlife and earth as a whole.

Impact On People **Toxins from contact** with Red **Mud/Plastics** Plastics: **Throwaway**



Ruins

Crops

Cost of

Businesses

Toxins

cause

Illnesses

storage for

- Iron Being Mined https://commons.wikimedia.org/wiki/File:M2500_stockpile_conveyor_and_washed_iron_ore_(6325636374).jpg
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